

# **User Guide**

# **BiOWiSH™ Aqua**

## **Bioaugmentation for Sequencing Batch Reactor Units**

Biological treatment systems utilizing activated sludge have been used to remove carbonaceous (organic) waste for many decades. BiOWiSH<sup>™</sup> bioaugmentation technology works within existing treatment systems, and requires no significant capital or equipment expense to address and solve real problems.

## What is BiOWiSH<sup>™</sup> Aqua?

BiOWiSH<sup>™</sup> is a proprietary composite biocatalyst that enhances a broad range of hydrolytic, oxidative and reductive biochemical reactions. BiOWiSH<sup>™</sup> contains a novel consortia of metabolically cooperative micro-organisms, with endogenous and exogenous enzymes and small-molecule metabolic co-factors. BiOWiSH<sup>™</sup> products are composed of all natural materials and are non-genetically modified.

#### Benefits

- Improve treatment outcomes in overloaded plants
- Meet increased regulatory demands & stricter discharge limits
- Improve biological rates to allow for reduced reaction (aeration) cycles, lowering energy requirements per cycle
- Avoid capital expenditure

### How safe is BiOWiSH™?

BiOWiSH<sup>™</sup> products have no detrimental effects on the environment, humans, plants or animals. The core technology behind these products is also used in human ingestible supplements, animal feed additives and crop-enhancement products also produced by BiOWiSH Technologies. Environmental toxicology studies have shown no adverse effects from the use of BiOWiSH<sup>™</sup> products. Aquatic toxicity testing has shown that BiOWiSH<sup>™</sup> is non-toxic at recommended dosage levels.

## Does BiOWiSH<sup>™</sup> build up in the environment or discharge locations?

No. Unlike some other water quality conditioning agents BiOWiSH<sup>™</sup> will not build up over time. BiOWiSH<sup>™</sup> is 100% biodegradable which prevents any long-term build up.

### Dosing Recommendations

Dose	BiOWiSH™	Target Concentration	Notes
Dose per batch	1 to 5 kg per 10,000 m³/day of treated effluent	0.1 – 0.5 ppm	Solid product can be added directly into the reactor or up to 14 days of product can be prepared and the active solution added into each batch.

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## **Dosing Point**

Dose into the reactor filling cycle for each batch.

## General Application Instructions

Add the required amount of solid product into the reactor during the filling cycle of each batch. An aqueous solution can be prepared using clean water (at a minimum rate of 10 L/kg) and the required volume dosed into each batch using a metering pump. Active solution will remain viable for up to 14 days.

#### Unit operation and trial monitoring:

Depending on the objective behind the bioaugmentation program, different monitoring strategies may be put in place. However it is suggested you monitor the following parameters for inflow and effluent:



Treated flow, COD, BOD, TSS, TKN, NH<sub>3</sub>-N, Nitrites, Nitrates, TN, TP, FOG, pH, temperature

The following operational data will also be key:

Reactor MLSS, Reactor DO, SVI, RAS/WAS, Aerators consumption (energy), Total dry sludge per day, and Operational cycle times used

#### Focusing on effluent loading:

A material balance will allow monitoring of COD and BOD % degradation as well as equivalent mass of carbon degraded per day (kg of COD/day and kg of BOD/day). If operational cycle times are kept constant, the reactor should show increased degradation rates within 15 cycles.

#### Focusing on operational cost:

Unit operation should remain unaltered for the first two weeks of dosing. Commencing on week three, reaction/aeration cycle time should be reduced by 10% every two weeks while monitoring effluent quality.

#### Using a material balance, keep track of the following:

kW/h spent per kg of BOD/day degraded.

Dry tons of sludge per kg of BOD/day degraded.

Plot the above usage on a per-cycle basis.

For additional support and data analysis:

#### Contacts

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